



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**RBBP1425-109**  
**Job Sheet 174347**



**Part No:** RBBP1425-109

**Job Qty:** 4 ea

**Part Name:** Engine Cable Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** High

**Job Created:** 3/14/18

**Job Tracking No:**

**Due Date:** 5/14/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP Rev B 18.04.04 DWG update DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 4 Ea  | 5/14/18    | 5/14/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | MIC                |
| 100   | Small Fab          | 4 pcs | 5/14/18    | 5/14/18  | 0.00      | 1.00    | Small Fab-9           |           | MIC DAS 38         |
| 110   | QC                 | 4 pcs | 5/14/18    | 5/14/18  | 0.00      | 0.00    | QC5                   |           | DAS 9-89           |
| 130   | Packaging          | 4 pcs | 5/14/18    | 5/14/18  | 0.00      | 0.00    | Packaging3-2          |           | MIC 21 JUL 11 2018 |
| 140   | QC21-SA            | 4 Ea  | 5/14/18    | 5/14/18  | 0.00      | 0.00    | QC21                  |           | 9-89               |

Part Op 100 - 1-Crimp 103-13 fitting to one end of -103-11 Cable using DT . 2-Assemble as per DWG. 3-Crimp 103-13 fitting to second side of -103-11 Cable using DT . 4-Grind ends smooth as per note 7.  
130 - IDENTIFY AND STOCK

### Job BOM

| Part / Item          | Component Name             | Quantity    | Operation             | Container |
|----------------------|----------------------------|-------------|-----------------------|-----------|
| 14) RBBP1425-105-05  | Cable 3/32" Diameter       | 4 Ea (1 ea) | 90-Start up Operation | 5083254   |
| 26) 3869T62          | Ball w/Shank Swage Fitting | 8 Ea (2 ea) | 100-Small Fab         | 5083896   |
| 14) RBBP1425-103-05  | Weldment                   | 4 Ea (1 ea) | 100-Small Fab         | 5079383   |
| RBBP1425-105-03 - PD | Keeper                     | 4 Ea (1 ea) | 100-Small Fab         | 5080189   |

### Job Allocations

| Operation             | Component Part  | Required | Inventory | Allocated |
|-----------------------|-----------------|----------|-----------|-----------|
| 90-Start up Operation | RBBP1425-105-05 | 4        | 4         | 0         |
| 100-Small Fab         | 3869T62         | 8        | 96        | 0         |
|                       | RBBP1425-103-05 | 4        | 12        | 0         |
|                       | RBBP1425-105-03 | 4        | 12        | 0         |

### Part Specifications

Specifications could not be found.

Plex 7/10/18 8:08 AM dart.logan.david



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Container No: S090300



Part: RBBP1425-109

Job No: 174347

Serial No/Batch: S090300

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/10/18